



27-inch iMac with Retina 5K Display Environmental Report



Models MK462, MK472, MK482
Introduced October 13, 2015

Environmental Status Report

The 27-inch iMac with Retina 5K display is designed with the following features to reduce environmental impact:

- Arsenic-free display glass
- Mercury-free LED-backlit display
- Brominated flame retardant-free
- PVC-free²
- Beryllium-free
- Recyclable aluminum enclosure
- Speaker enclosures made with 35 percent post-consumer recycled plastic



Meets ENERGY STAR®
Version 6.1 requirements



Achieves a Gold rating
from EPEAT³

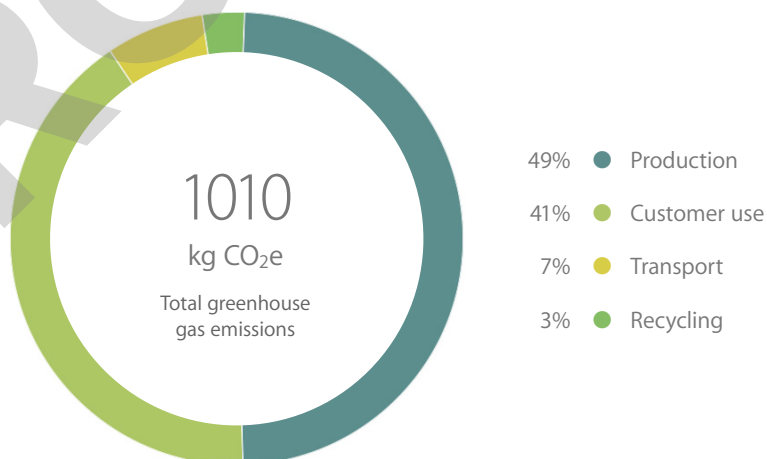
Apple and the Environment

Apple believes that improving the environmental performance of our business starts with our products. The careful environmental management of our products throughout their life cycles includes controlling the quantity and types of materials used in their manufacture, improving their energy efficiency, and designing them for better recyclability. The information below details the environmental performance of the 27-inch iMac with Retina 5K display as it relates to climate change, energy efficiency, material efficiency, and restricted substances.¹

Climate Change

Greenhouse gas emissions have an impact on the planet's balance of land, ocean, and air temperatures. Most of Apple's corporate greenhouse gas emissions come from the production, transport, use, and recycling of its products. Apple seeks to minimize greenhouse gas emissions by setting stringent design-related goals for material and energy efficiency. The chart below provides the estimated greenhouse gas emissions for the 27-inch iMac with Retina 5K display over its life cycle.

Greenhouse Gas Emissions for 27-inch iMac with Retina 5K Display



Energy Efficiency

Because one of the largest portions of product-related greenhouse gas emissions results from actual use, energy efficiency is a key part of each product’s design. Apple products use power-efficient components and software that can intelligently power them down during periods of inactivity. The result is that the iMac is energy efficient right out of the box.

The 27-inch iMac with Retina 5K display outperforms the stringent requirements of ENERGY STAR Program Requirements for Computers Version 6.1. The following table details the power consumed in different use modes.

Power Consumption for 27-inch iMac with Retina 5K Display

Mode	100V	115V	230V
Off	0.23W	0.23W	0.24W
Sleep	1.14W	1.13W	1.16W
Idle—Display on	60.6W	60.5W	60.1W
Power supply efficiency	90.0%	90.0%	90.0%

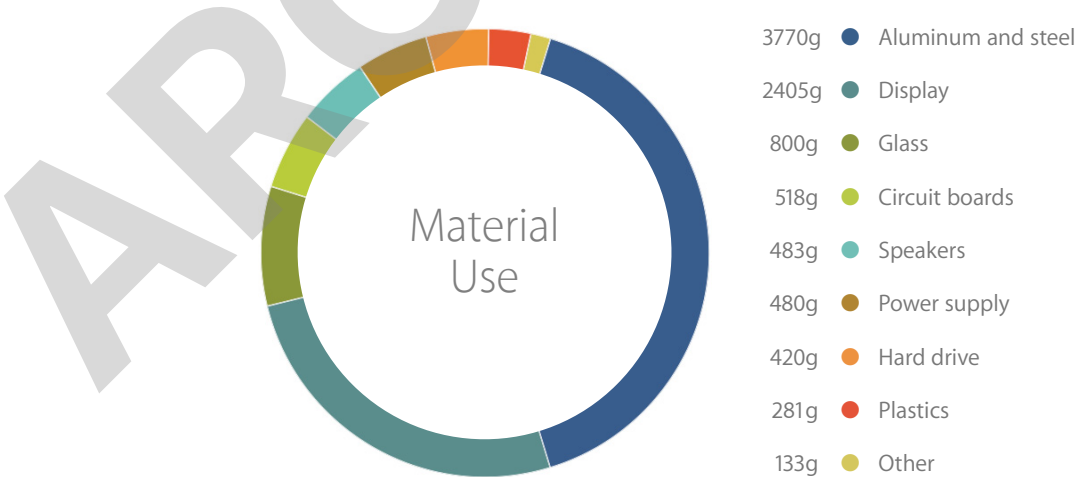
Material Efficiency

Continuous improvement of iMac design

The 27-inch iMac with Retina 5K display stand is made with 30 percent recycled aluminum, and speaker enclosures are made with 35 percent post-consumer recycled plastic.

Apple’s ultracompact product and packaging designs lead the industry in material efficiency. Reducing the material footprint of a product helps maximize shipping efficiency. It also helps reduce energy consumed during production, as well as material waste generated at the end of the product’s life. The enclosure of the 27-inch iMac with Retina 5K display is made of aluminum and other materials that are highly desired by recyclers. The chart below details the materials used in this model.

Material Use for 27-inch iMac with Retina 5K Display





The 27-inch iMac with Retina 5K display retail packaging consumes 37 percent less volume and weighs 18 percent less than the original 15-inch iMac packaging.

Packaging

The packaging for the 27-inch iMac with Retina 5K display uses corrugated cardboard made with a minimum of 33 percent post-consumer recycled content. In addition, its packaging is extremely material efficient, consuming 37 percent less volume than the original 15-inch iMac. The following table details the materials used in its packaging.

Packaging Breakdown for 27-inch iMac with Retina 5K Display (U.S. Configurations)

Material	Retail box	Retail and shipping box
Paper (corrugate, paperboard)	2271g	4020g
Expanded polystyrene	606g	606g
Polypropylene (film, fabric)	84g	84g
Other plastics	31g	201g

Restricted Substances

Apple has long taken a leadership role in restricting harmful substances from its products and packaging. As part of this strategy, all Apple products comply with the strict European Directive on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment, also known as the RoHS Directive. Examples of materials restricted by RoHS include lead, mercury, cadmium, hexavalent chromium, and the brominated flame retardants (BFRs) PBB and PBDE. The 27-inch iMac with Retina 5K display goes even further than the requirements of the RoHS Directive by incorporating the following more aggressive restrictions:

- Arsenic-free display glass
- Mercury-free LED-backlit display
- BFR-free
- PVC-free internal cables
- PVC-free AC power cord available in all regions except India and South Korea
- Beryllium-free



Recycling

Through ultra-efficient design and the use of highly recyclable materials, Apple has minimized material waste at the product's end of life. In addition, Apple offers and participates in various product take-back and recycling programs in 99 percent of the regions where Apple products are sold. All products are processed in the country or region in which they are collected. For more information on how to take advantage of these programs, visit www.apple.com/recycling.

Definitions

Electronic Product Environmental Assessment Tool (EPEAT): A program that ranks computers and displays based on environmental attributes in accordance with IEEE 1680.1-2009. For more information, visit www.epeat.net.

Greenhouse gas emissions: Estimated emissions are calculated in accordance with guidelines and requirements as specified by ISO 14040 and ISO 14044. Calculation includes emissions from the following life cycle phases contributing to Global Warming Potential (GWP 100 years) in CO₂ equivalency factors (CO₂e):

- **Production:** Includes the extraction, production, and transportation of raw materials, as well as the manufacture, transport, and assembly of all parts and product packaging.
- **Transport:** Includes air and sea transportation of the finished product and its associated packaging from manufacturing site to regional distribution hubs. Transport of products from distribution hubs to end customer is modeled using average distances based on regional geography.
- **Use:** User power consumption assumes a four-year period. Consumption patterns are modeled according to European Commission and U.S. Environmental Protection Agency computer eco-design studies. Geographic differences in the power grid mix have been accounted for at a continental level.
- **Recycling:** Includes transportation from collection hubs to recycling centers as well as the energy used in mechanical separation and shredding of parts.

Energy efficiency terms: The energy values in this report are based on the ENERGY STAR Program Requirements for Computers Version 6.1 for integrated desktop computers. For more information, visit www.energystar.gov.

- **Off:** Lowest power mode of the system when iMac is shut down. Also referred to as Standby.
- **Sleep:** Low power state that is entered automatically after 10 minutes of inactivity (default), or by selecting Sleep from the Apple menu. Wake-on-LAN is enabled.
- **Idle—Display on:** System is on and has completed loading OS X; the display is set to its full brightness.
- **Power supply efficiency:** Average of the power supply's measured efficiency when tested at 100 percent, 50 percent, and 20 percent of the power supply's rated output power.

Restricted substances: Apple defines a material as BFR-free and PVC-free if it contains less than 900 parts per million (ppm) of bromine and of chlorine. Apple defines a material as beryllium-free if it contains less than 1000 parts per million (ppm) of beryllium.

1. Product evaluations based on U.S. configurations of model MK482.

2. PVC-free AC power cord available in all regions except India and South Korea.

3. 27-inch iMac with Retina 5K display achieved a Gold rating from EPEAT in the United States and Canada.

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